

QUALIFICATION TEST RECORD

QTR N°31254

Rev 2

Manufacturer Name/adress	INDUSTEEL CREUSOT 56, rue Clemenceau – BP 56 71202 LE CREUSOT Cedex			
Reference standard:	NORSOK M650 Rev. 4			
Material designation And MDS N°:	ASTM A240 Gr UNS S31254-W1.4547 MDS R 15 Rev 6			
Manufacturing summary N°:	MS M650/4 S31254 Rev n°3			
Product and manufacturing process:	Hot rolled plates			
Mandatory conditions And sub-contractors:	Ingot casting from Industeel Creusot or Continuous Casting from Industeel Belgium Heat treatment in furnace IO8			
Other information:	Heat treatment verification has been carried out. Reports dated October 21 2021			
Qualification expires:	August 2024			

Tested and Qualified Thickness and Weight

Products and manufacturing process	Test record N°	Plate number	Heat number	Tested Thickness (mm)	Qualified Thickness (mm)	Test piece Weight (Kg)	Qualified Weight (Kg)
Hot rolled plates from ingot casting	1	139937.11	A182004	36	4.76 to 40	4500	All
Hot rolled plates from CC	2	244634.11	F7368	40	4.76 to 40	4700	All

Qualification/Acceptance signatures

Manufacturer:	Prepared by/Date: A. LAMONTAGNE	Checked by/Date: D. HERITIER
INDUSTEEL CREUSOT	X 19/11/202 X Signé par : Aude LAMONTAGNE	21 19/11/2021 X Signé par Deborah HERITIER

The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.

This Acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650

Qualified/Accepted by (Company name/address)	Signature/Date: 25/11/2021
Fornebu, Norway NO 929 877 950 VAT	lander Ulihlusmi