	QTR - Qualification Test Record NORSOK M-650 MPCR – Manufacturing procedure				QTR. No.: 004
					Rev. No.: 2
					MPCR N°:002
			rd ISO 1778		Rev. No : 1
Manufacturer name/address/ Web page:	INDUSTEEL BELGIUM 266, rue de Châtelet B-6030 CHARLEROI (BELGIUM)				
Reference standards	NORSOK M-650 rev 4 – Compliant with ISO 17782 rev Oct. 2018				
Material designation and MDS No.:	SS type 25 Cr Duplex UNS S32750 UNS S32760 UNS S32550 acc. to MDS D55 rev 6				
Manufacturing procedure summary doc. No.:	Manufacturing procedure summary MS02				Rev. No.: 6
Products and manufacturing process(es):	Hot rolled plates				
Mandatory conditions and sub-contractors:	Heat Treatment in furnace N° 1 (max thickness 80 mm) or furnace N°7 (max thickness 38 mm)				
Qualification expires:	October 2024				
	furnace N°7. See	eat treatment pr e report signed	ocedure carried		edure N° P0964A for
Products and manufacturing	Test record No.	Tested thickness	Qualified thickness	Test pie weigh	
process(es): Plates (S32750)	597081.001	(mm) 40	(mm)	(kg)	11
			T ≤ 40	NA	(kg) NA
Furnace N°1 Plates (S32760)	597094.001	40	T ≤ 40		
Furnace N°1	597094.001 597083.001			NA	NA
Furnace N°1 Plates (S32760) Furnace N°1 Plates (S32550)	597083.001	40	T ≤ 40	NA NA NA	NA NA
Furnace N°1 Plates (S32760) Furnace N°1 Plates (S32550) Furnace N°1	597083.001 Qualifica	40 40 tion/Accept	T ≤ 40 T ≤ 40 tance signat	NA NA NA ures	NA NA
Furnace N°1 Plates (S32760) Furnace N°1 Plates (S32550)	597083.001	40 40 tion/Accept	T ≤ 40 T ≤ 40	NA NA NA ures	NA NA NA
Furnace N°1 Plates (S32760) Furnace N°1 Plates (S32550) Furnace N°1	597083.001 Qualifica Prepared by/Date:	40 40 tion/Accept	T ≤ 40 T ≤ 40 tance signate Checked by/Date	NA NA NA ures	NA NA NA
Furnace N°1 Plates (S32760) Furnace N°1 Plates (S32550) Furnace N°1 Manufacturer: The manufacturer an NORSOK This acceptance does	Qualifica Qualifica Prepared by/Date: E. Hologne/Janua d this QTP/MPCR at M-650 and ISO 17	40 40 tion/Accept ry 27, 2021 are evaluated and 782 for supply of urchaser from his	T ≤ 40 T ≤ 40 T ≤ 40 tance signate Checked by/Date M. Sinnaeve/Jan If found to be in continued the above listed puresponsibility to en	NA NA NA ures ures unary 27, 20 impliance wire oducts and insure that the	NA NA NA NA th the requirements of materials. nis qualification is valid